



B4NS R2







# Goulds Water Technology

## **FEATURES**

**Impeller:** Cast iron, two vane closed design for high efficiency and maximum wear life. Balanced for smooth operation. Optional bronze impeller available.

**Bronze Wear Ring:** Replaceable to renew the running clearances and efficiencies to original conditions.

**Casing:** Heavy duty cast iron, volute type for maximum efficiency. 4" 125# ANSI cast iron flanged. Adaptable to guide rail mounting system.

Tandem Seals: Two independently mounted mechanical face type seals are separated by an oil filled chamber. The oil chamber acts as a barrier to trap moisture and provide time for a planned shutdown and maintenance. The oil provides lubrication to the internal (upper) seal. Carbon rotating and ceramic stationary faces are standard on both internal (upper) and external (lower) seals. Optional materials are available for the lower seals. See the Nomenclature Page for order number changes to order either silicon carbide/silicon carbide faces with Viton or silicon carbide/tungsten carbide faces with Viton elastomers. These are recommended for applications containing fine solids or abrasives as found in parking lot/garage drainage and construction dewatering jobs.

## **APPLICATIONS**

Heavy duty design features for a wide range of commercial and industrial applications such as:

- Sewage systems
- Flood and pollution control
- Industrial dewatering
- Wastewater treatment plants
- Municipal and subdivision lift stations

## **SPECIFICATIONS**

#### Pump:

- Solids handling capabilities: 3" maximum.
- Discharge size: 4" 125# ANSI flanged.
- Capacities: up to 1160 GPM.
- Total heads: up to 140 feet.
- Minimum flow: 100 GPM.
- Maximum flow: end of published curve.
- Mechanical seals: 304 stainless steel metal parts, BUNA-N elastomers with carbon/rotary and ceramic/stationary faces standard for upper and lower seals. Optional lower seals are available with Viton elastomers and either silicon carbide/silicon carbide or silicon carbide/tungsten carbide faces.
- Fasteners: 300 series stainless steel.

## Motor:

• CSA certified motors (Canadian Standards Association)

Moisture Protection System: Two-wire, dual moisture sensing probes are located in the oil filled chamber between the inner and outer seals. When connected to a control panel with an optional Moisture Detection System and an alarm it will detect the presence of moisture should the outer seal fail. It will also detect moisture in the motor chamber and provide a warning prior to water levels reaching the bearing or stator.

Designed for Continuous Operation: Motor is rated continuous duty submerged condition in water that is 40° C or below. Maximum runtime with pump unsubmerged for  $7\frac{1}{2}$ -40 HP is 15 minutes. Motor is suitable for 10 starts per hour.

Bearings: Ball, single-row, angular contact, Conrad type bearings with a Class 3 internal fit conforming to AFBMA Standard 20 are used. The bearings are greased for life with a premium moisture resistant polyurea thickened grease containing rust inhibitors and suitable for operation over a range of -  $25^{\circ}$  C to +  $120^{\circ}$  C.

**Impeller Mounting Screw:** 300 series stainless steel with anti-rotational locking patch.

**Castings:** All iron castings are ASTM A48 class 30 gray cast iron. Optional bronze impeller is ASTM B584 C87600 silicon bronze.

- Three phase motors only
- Available voltages: 200, 230, 400, 460 and 575 volt, 60 Hertz
- HP Range: 7.5 40
- Motor shaft is a one-piece design of high strength 416 stainless steel
- All motors are air-filled and designed for continuous duty when fully submerged or for up to 15 minutes operation in air.
- NEMA design "B" with copper windings
- Class "F" stator winding designed for inverter duty
- Moisture System: Two wire dual probe monitoring system constantly monitors seal oil chamber and stator housing for moisture. **Note:** control panel must contain an alarm circuit and alarm device.
- Two (2) normally-closed, automatic reset thermostats connected in series and embedded in adjoining phases.
- Power and sensor cords are 25' standard length, 50' available as an option.
- Motors conform to the latest applicable requirements of NEMA, IEEE, ANSI and NEC standards.
- NOTICE: Class 10 quick trip overload protection must be provided in control panel.

## **AGENCY LISTINGS**



Tested to UL 778 and CSA 22.2 108 Standards By Canadian Standards Association File #LR38549

# **Goulds Water Technology**

## Wastewater

#### MODEL AND MOTOR INFORMATION (All ratings at 3 phase, 60 Hz. Consult factory for 3 phase, 50 Hz applications.)

Order Number	НР	Phase	Volts	RPM	Impeller Dia. (In.)	Impeller Code	S.F. Amps	Service Factor	Full Load Amps	Locked Rotor Amps	Power Cable Size	Sensor Cable Size	Frame Size	Weight (lbs.)
4NS12K2MC			200				27.0		24.2	183.8	8/4	1		
4NS12K3MC	]		230	1	7 50	М	23.4	-	21.0	160.0	8/4			
4NS12K4MC	7.5		460		7.50		11.7		10.5	80.0	8/4			
4NS12K5MC	1		575				9.4		8.4	64.0	14/4			
4NS12L2KC	1	1	200				35.6		31.1	186.2	8/4			
4NS12L3KC			230		8.00	К	31.0		27.0	162.0	8/4	-		
4NS12L4KC	10		460				15.5		13.5	81.0	8/4			
4NS12L5KC	1		575				12.3		10.8	64.0	14/4			
4NS12M2GC			200			G	54.8	1	48.2	256.0	6/4		210TY	455
4NS12M3GC			230		9.00		47.8		42.0	222.0	8/4			
4NS12M4GC	- 15		460				23.9		21.0	111.0	8/4	1		
4NS12M5GC	1		575				19.1		16.8	88.7	10/4	- 18/5		
4NS12N2EC			200		0 9.75	E	74.8		64.4	342.0	4/4			
4NS12N3EC	1		230				65.0		56.0	298.0	6/4			
4NS12N4EC	20	3 4	460	1750			32.5	1.15	28.0	149.0	6/4			
4NS12N5EC	1		575				26.0		22.4	119.0	10/4			
4NS12P2CC	1		200	1			83.6		72.5	394.0	2/4			
4NS12P3CC	- 25		230	10.00	72	72.8		63.0	342.0	4/4	1			
4NS12P4CC			460	1	10.38	С	36.4		31.5	171.0	4/4	1		
4NS12P5CC	1		575			29.1		25.2	137.0	8/4	1			
4NS12Q2BC	1		200	200 230 460 575 200 230 460 575	10.75	B	103.2		89.7	472.0	2/4		250TYS	890
4NS12Q3BC	1		230				89.6		78.0	410.0	2/4			
4NS12Q4BC	- 30						44.8		39.0	205.0	2/4			
4NS12Q5BC	1		575				35.8		31.2	164.0	8/4			
4NS12R2AC			200				132.8		114.4	600.0	1/0/4			
4NS12R3AC	1						115.4		99.4	522.0	1/4			
4NS12R4AC	40						57.7		49.7	261.0	6/4			
4NS12R5AC			575				46.2		39.8	209.0	8/4			
4NS13K2DC	1		200		10.12 D 1150 11.00 A		30.4		26.5	131.6	8/4	18/5	210TY	
4NS13K3DC	7.5 3 10	230 460 575 200 230	230			-	26.4	1	23.0	114.4	10/4			
4NS13K4DC						-	13.2	1.15	11.5	57.2	10/4			
4NS13K5DC							10.6		9.2	45.8	14/4			
4NS13L2AC			200	1150			40.0		35.0	186.0	8/4			455
4NS13L3AC			230				34.8		30.4	161.0	8/4			
4NS13L4AC			460				17.4		15.2	80.7	8/4			
4NS13L5AC			575				13.9	1	12.2	64.5	12/4			

## NOMENCLATURE DESCRIPTION

## 1<sup>st</sup> Character - Discharge Size

4 = 4" 125 # ANSI Discharge Flange

## $\mathbf{2}^{nd}$ and $\mathbf{3}^{rd}$ Character - Pump Type / Design

NS = Dual Seal Non-Clog Pump with On-Winding Thermal Sensors and Moisture Detection Sensors

#### 4th Character - Mechanical Seals

- 1 = Standard Seal the upper seal is carbon/rotary and ceramic/ stationary, the lower seal is carbon/rotary with ceramic/stationary with BUNA elastomers and 304 stainless steel metal parts.
- 3 = Optional Lower Seal silicon carbide/rotary and silicon carbide/ stationary with Viton elastomers and 304 SS metal parts is recommended for applications with fine solids or abrasives.
- 5 = Optional Lower Seal silicon carbide/rotary and tungsten carbide/stationary with Viton elastomers and 304 SS metal parts is recommended for applications with fine solids or abrasives.

#### 5th Character - Motor RPM / Hertz

- 2 = 1750 RPM / 60 Hz 6 = 1450 RPM / 50 Hz
- 3 = 1150 RPM / 60 Hz

#### 6<sup>th</sup> Character - Horsepower

K = 7.5	M= 15	P = 25	R = 40
L = 10	N = 20	Q = 30	

#### 7th Character - Voltage / Phase

	voltage / i liase	
2 = 200 / 3	4 = 460 / 3	6 = 380/400 / 3
3 = 230 / 3	5 = 575 / 3	

#### 8<sup>th</sup> Character - Impeller Code

A = 11.0"	10 HP 1150 RPM	40 HP	1750 RPM
	20 HP 1450 RPM		
B = 10.75"	30 HP 1750 RPM		
C = 10.38"	25 HP 1750 RPM		
D = 10.12"	7.5 HP 1150 RPM	15 HP	1450 RPM
E = 9.75"	20 HP 1750 RPM		
G = 9.00"	15 HP 1750 RPM	10 HP	1450 RPM
K = 8.00"	10 HP 1750 RPM	7.5 HP	1450 RPM
M = 7.50"	7.5 HP 1750 RPM		
T = SPECIAL T	RIM		

## 9th Character - Cord Length - Power and Sensor Cords

C = 25' standard F = 50' Optional

## 10<sup>th</sup> Character - Options

B = Silicon Bronze Impeller E = Epoxy Paint

F = Both Bronze Impeller and Epoxy Paint

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## **APPLICATION DATA**

Maximum Solid Size	3"
Minimum Casing Thickness	5/16
Casing Corrosion Allowance	1/8"
Maximum Working Pressure	100 PSI
Maximum Submergence	200 feet
Maximum Environmental Temperature	40°C (104°F) ambient conditions
Maximum Starts Per Hour	Maximum of 10 evenly spaced starts per hour

## **CONSTRUCTION DETAILS**

Power Cable - Type	1/0 / 4, 2/4, 4/4, 6/4, 8/4, 10/4, 12/4 SOW or SOOW (see Model Info)		
Control / Sensor Cable / Type	Type 18/5 SOW		
Power Cable and Cap Assembly	Leads have a BUNA-N grommet in addition to being epoxy encapsulated		
Power and Control Cable Lengths	25' standard, 50' optional		
Motor Enclosure	Cast iron ASTM A-48 Class 30		
Motor Shaft	Series 416 Stainless steel		
Motor Design	NEMA design "B" with copper windings and designed to withstand 200 psi water pressure at all seal locations. Air-filled NEMA 210TY frame on 7.5, 10, 15 and 20 HP models. Air-filled NEMA 250TYS frame on 25 - 40 HP models.		
Motor Insulation Rating	Class "F" insulation		
Motor Thermal Protection	Two (2) normally closed on-winding thermostats open at 320° F (160° C), automatic reset closes at 221° F (105° C).		
Motor Overload Protection	Class 10, ambient compensated, quick-trip overload protection must be provided in control panel.		
Motor Moisture Protection	Two (2) moisture sensing probes in the oil-filled seal chamber must be connected to a relay in control panel.		
Casing	Cast iron ASTM A-48 Class 30		
Impeller	Cast iron ASTM A-48 Class 30 or optional cast bronze ASTM B584 UNS C87600.		
Impeller Type	Two vane enclosed design for maximum ef- ficiency.		
Casing/Impeller/Wear Ring	Replaceable bronze wear ring		
External Hardware	Stainless steel		

## **STANDARD PARTS**

Ball Bearing		Lubricated for life bearings are designed for a minimum L10 life of 30,000 hours.	
210 and 250 Frame		Single row Radial (upper)	
210 and 250 Frame		Single row Thrust (lower)	
Mechanical Seals -	Upper	Carbon/rotary and ceramic/stationary	
Standard	Lower		
Mechanical Seals -	Lower	Silicon carbide/rotary and tungsten carbide/stationary	
Optional	Lower	Silicon carbide/rotary and silicon carbide/stationary	
Standard Motor O-rings		BUNA-N (nitrile)	
Seal Chamber Oil		SAE IOW	



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## DIMENSIONS

(All dimensions are in inches. Do not use for construction purposes.)

HP	RPM	"A" Dimensions (in.)
71⁄2		
10		41.3
15		41.3
20	1750	
25		
30		46.6
40		
71⁄2	1150	41.3
10	- 1150	41.3



